HAAS CHIPFAN VPS TEMPLATE INSTALLATION

- Download and extract files from the compressed folder
  "HAAS CHIPFAN TABLE WASH.zip"

- Place the folder onto your USB drive.

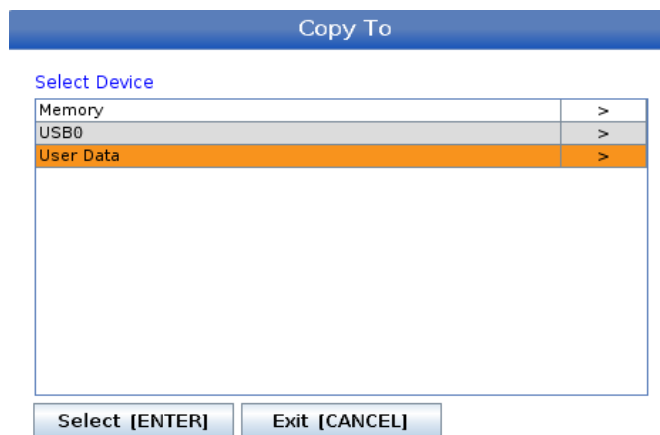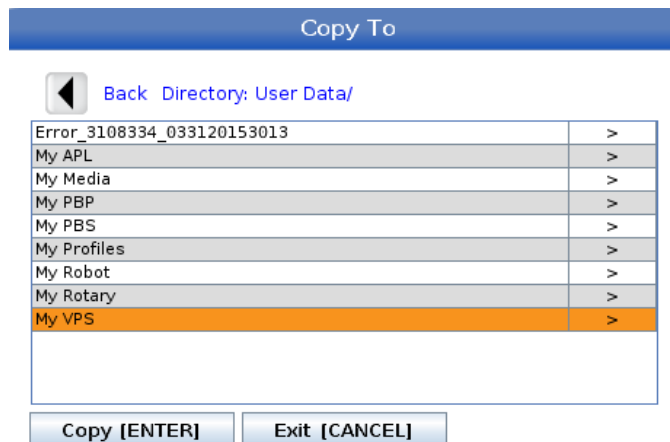- Insert the USB drive into your Haas mill and press *"LIST PROGRAM".*

- Cursor over to **_"USB"_** after the window appears.
- Cursor down to the folder titled **_"HAAS CHIPFAN TABLE WASH."_** (Directory should be highlighted orange)
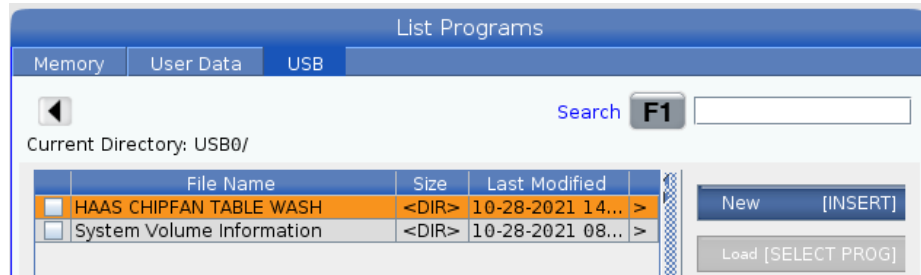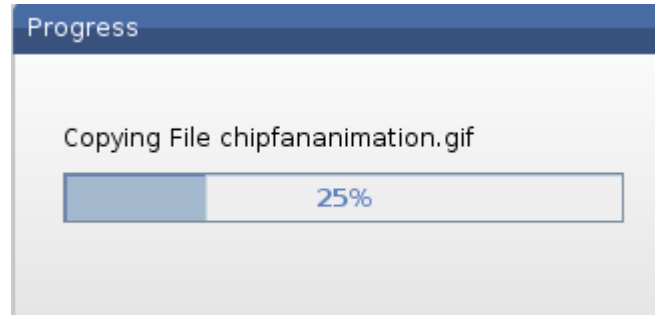

- Press F2
- Cursor down to **_"User Data"_** and press the right arrow key.

- Cursor down to **_"My VPS"_** and press the right arrow key.

- Press **"Enter"** to load the **"HAAS CHIPFAN TABLE WASH"** folder.

- The **"HAAS CHIPFAN TABLE WASH"** folder has been downloaded to the control.
- Press " **EDIT"** and cursor over to the VPS tab.
- Cursor down to the **"CUSTOM"** VPS directory and press the right arrow key.

- Cursor over the **"HAAS CHIPFAN TABLE WASH"** directory and press the right arrow key. If the program is not displayed at this time, press the F1 key and the program will appear. Press the right arrow key to enter the template.
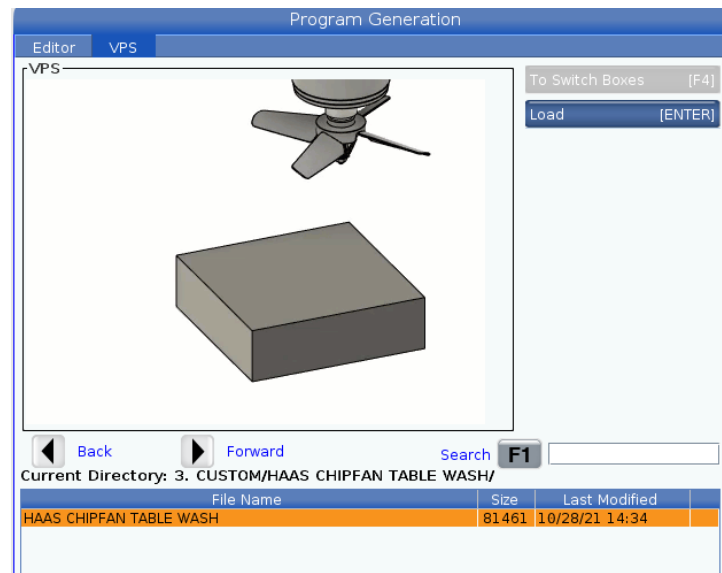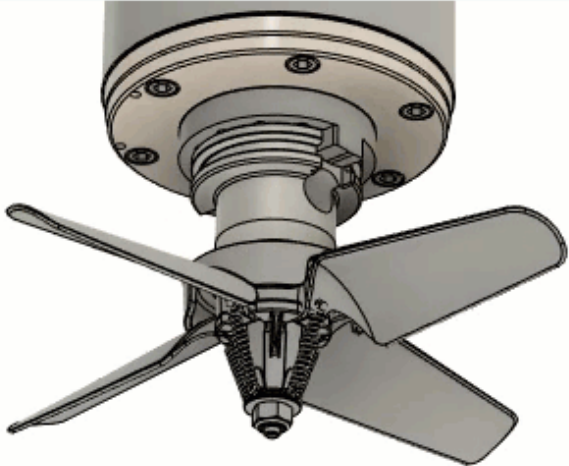
- The **"HAAS CHIPFAN TABLE WASH"** template is now successfully installed on your HAAS mill.

Program Generation

Editor	VPS

VMC Haas Chipfan Table Wash

Run in MDI [CYCLE START]

Generate Gcode   [F4]
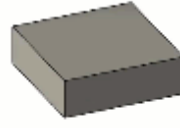
Reset   [ORIGIN]

Devices   [F2]

Jog   Axis+[HAND JOG]

◀ Back

Variable	Value		Ranges
WORK_OFFSETS	54.		
START_POINT	0		[0 - 4]
TOOL_NUMBER	1		[1 - 200]
FAN	Y		Y N
WHICH_FAN	L		L S
X_LENGTH	3.		[0.5 - 144.0157]
Y_LENGTH	3.		[0.5 - 84.0157]
Z_HEIGHT	3.		[0.5 - 10.]
NUMBER_OF_PASSES	1		[1 - 10]
TSC_WASH	Y		Y N
SPINDLE_RPM_L	5000		[5000 - 7500]
FEEDRATE	50.		[1. - 200.]
YHOME	Y		Y N
XHOME	N		Y N
END_OF_PROGRAM	30		0 1 30

Do you want to use a Chip fan?